



2026



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THIS MERCHANDISE.*

THE PURCHASER ASSUMES ALL RESPONSIBILITY



Front Suspension

I. Open Motor Front End- 60397A and 60399A Spindles* (see note on page 4)

- A. Upper Control Arms
 - 1. Right- 9"
 - 2. Left- 12" - Mounted inside frame
- B. A-arm sliders – top of frame to top of block
 - 1. Dual position mounts
 - a. Left front- 4 3/8"
 - b. Left rear- 4 1/8"
 - c. Right front- 4 1/8"
 - d. Right rear- 3 7/8"
 - 2. Dual position mounts
 - a. Left side- use top holes
 - b. Right side- use top holes
- C. Lower control arms
 - 1. Left- 16 7/16" & 26" on center- 1/4" spacer between lower and frame
 - 2. Right- 19 7/8" & 26 11/16" on center
- D. Strut rods- no spacer RF, 1" spacer LF (between strut rod heim and frame)





Front Suspension-continued

Sweet w/ upside down slotted rack eyes and double RF



- E. Rack bolts directly to frame without a spacer
- F. 19 1/4" Rack—baseline 4" w/ .220 servo
- G. Bump steer spacers and Ackerman settings
 - 1. Spindles
 - a. RS— 5/8" spacer, set adjustable steering arm to 4 3/4" center of tie rod to center of ball joint
 - b. LS— 1/2" spacer, set adjustable steering arm to 5 1/8" center of tie rod to center of ball joint
 - 2. At rack
 - a. RS— bottom of slot
 - b. LS— bottom of slot
- H. Tie rod tubes— 17" tube RS—Use RS to adj. Toe out)
13" tube LS— 16 3/8" center to center ackerman spindle
- I. RF requires 1/2" short lower ball joint
- J. *note: We recommend this front end combination for higher horse power open engine applications. As with anything driver preference and feel is key and this front end could be used with any engine.



Front Suspension-continued

K. Alignment

1. Camber- Right side, 6 1/2 degrees Neg./ Left side, 9 1/2 degrees Pos.
2. Caster- Right side, 5 degrees Pos./ Left side, 3 degrees Pos.
3. Toe 1/2" out
4. Bump steer- If Rack & Tie-Rod spacers are used as Instructed, Bump Steer Will be Correct
5. Alignment Procedure
 - Place the chassis on 4 jack stands
 - Level car front to back & side to side
 - Remove coil-overs
 - Support lower control arms to simulate ride height (use #8415-2 ride height sticks)
 - Adjust rod end length to set *caster* (rear rod on right, front rod on left)
 - Space upper control arm in & out with washers to set *camber*
 - Any deviation in procedure will result in incorrect alignment

L. Front ride height

1. Left lower control arm 17" center to center, 4 degrees
2. Right lower control arm 18 1/2" center to center, 4 degrees
Control arm angle is uphill from chassis to wheel

M. Set LF tether- 18" center to center by measuring the shock mounts

1. Less drop- car will steer better, will unstick RR in center
2. more drop- car will not steer as positively, will stick RR a little more





Front Suspension

II. Crate Motor Front End- 50397A and 50399 Spindles* (see note on page 7)

- A. Upper Control Arms
 - 1. Right- 8 1/2" w/ 1/2" spacers
 - 2. Left- 12" - Mounted inside frame
- B. A-arm sliders – top of frame to top of block
 - 1. Dual position mounts
 - a. Left front- 4 3/8"
 - b. Left rear- 4 1/8"
 - c. Right front- 4 1/8"
 - d. Right rear- 3 7/8"
 - 2. Dual position mounts
 - a. Left side- use top holes
 - b. Right side- use top holes
- C. Lower control arms
 - 1. Left- 16 7/16" & 26" on center- 1/4" spacer between lower and frame
 - 2. Right- 19 7/8" & 26 11/16" on center
- D. Strut rods- no spacer RF, 1" spacer LF (between strut rod heim and frame)





Front Suspension-continued

Sweet w/ upside down slotted rack eyes and double RF



- E. Rack bolts directly to frame without a spacer
- F. 19 1/4" Rack—baseline 4" w/ .220 servo
- G. Bump steer spacers and Ackerman settings
 - 1. Spindles
 - a. RS—5/8" spacer, set adjustable steering arm to 4 3/4" center of tie rod to center of ball joint
 - b. LS—1/2" spacer, set adjustable steering arm to 5 1/8" center of tie rod to center of ball joint
 - 2. At rack
 - a. RS—bottom of slot
 - b. LS—bottom of slot
- H. Tie rod tubes—17" tube RS—Use RS to adj. Toe out)
13" tube LS—16 3/8" center to center ackerman spindle
- I. RF requires 1/2" short lower ball joint
- J. *note: We recommend this front end combination for low horse power or crate engine applications. As with anything driver preference and feel is key and this front end could be used with any engine.



Front Suspension-continued

K. Alignment

1. Camber- Right side, 6 1/2 degrees Neg./ Left side, 8 1/4 degrees Pos.
2. Caster- Right side, 5 degrees Pos./ Left side, 3 degrees Pos.
3. Toe 1/2" out
4. Bump steer- If Rack & Tie-Rod spacers are used as Instructed, Bump Steer Will be Correct
5. Alignment Procedure
 - Place the chassis on 4 jack stands
 - Level car front to back & side to side
 - Remove coil-overs
 - Support lower control arms to simulate ride height (use #8415-2 ride height sticks)
 - Adjust rod end length to set *caster* (rear rod on right, front rod on left)
 - Space upper control arm in & out with washers to set *camber*
 - Any deviation in procedure will result in incorrect alignment

L. Front ride height

1. Left lower control arm 17" center to center, 4 degrees
2. Right lower control arm 18 1/2" center to center, 4 degrees
Control arm angle is uphill from chassis to wheel

M. Set LF tether- 18 1/2" center to center by measuring the shock mounts

1. Less drop- car will steer better, will unstick RR in center
2. more drop- car will not steer as positively, will stick RR a little more





4 Link Rear Suspension

III. 4 Link Rear Suspension

A. Lift Bar- Steel adjustable (BRC)

1. 5/8" Bolt in top and bottom- Head @ Heim (older cars used a 1/2" top bolt, for strength we recommend 5/8")
2. 1/4" Spacer between rod end and plate (Steel)
3. Mount on right side of plates
4. Use spacer for strength between plates
5. 5th Coil Initial setting- 2nd hole from front
6. Lift bar side brace- 7" tube 10 1/4" on center (Steel Lift bar, brace to frame)
7. Rear end through bolts on lift bar plates torque to 35 ft. lbs.
(Over tightening may cause failure)

B. Rear End Adjustment (side to side)

1. Left upper torque arm plate to left ride height tab- 14 1/4" w/Ride height @ 12.5" LR and 11.75" RR (see example on page 10)
2. Panhard bar
 - a. R.S. pinion- -1/2" mark (2 dashes) below 0 on walk-up mount
 - b. At frame-2" mark (below 0) on walk-up mount
 - c. 21"
3. Note: If you set the Panhard Bar length the side to side will be correct. Only use the 14 1/4" measurement to check if you suspect something is bent.



Walk up bracket
83079



Walk-up Mount
84029

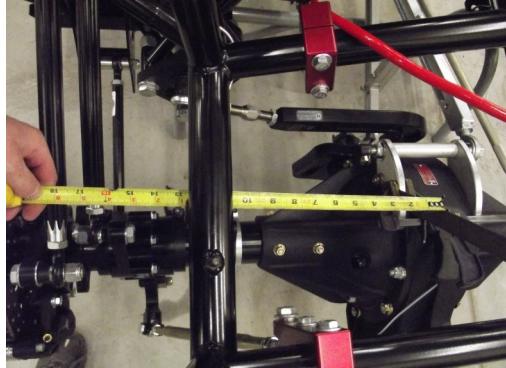
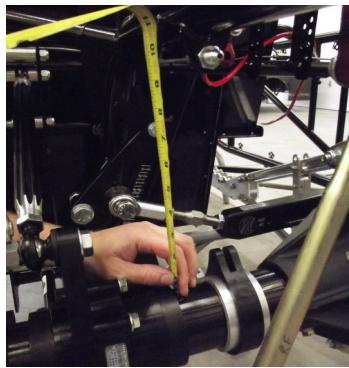




4 Link Rear Suspension- Continued

C. Rear Ride Height

1. Wehr's birdcages— tab to top of bird cage clamp bracket
 - a. Left 12.5"
 - b. Right 11.75"



2. Pinion Angle— 6 (84) degrees negative- Put angle finder on rear cover nuts, use 6th coil chain to make 5th coil 18 5/8" (cannot run downhill), fine tune pinion angle with lift bar heims. 5th coil must be preset on smasher or use a solid rod. 6th coil preload should be set to 1/2" on work bench. (4" tall 6th coil spring would be pre-loaded (compressed) to 3 1/2")

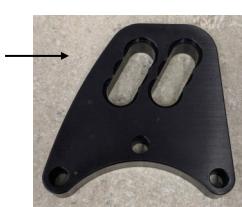
E. Birdcage— Assembly and Location

1. Shock Brackets

- a. L.S. Front— inside of birdcage (adjust to allow chain to limit drop)
- b. L.S. Rear— up 1 set holes, outside of birdcage towards the wheel (6")
- c. R.S. Front— bottom holes outside of birdcage towards outside of the car (6")

2. Location on axle tube

- a. Left side— outside of rotor to center of behind shock bracket 8 1/4"
- b. Right side— outside of rotor to center of front shock bracket 8 3/8"



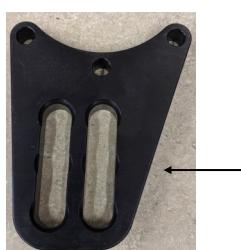
Left upper rod
Top front hole neutral



Right upper rod
Top hole neutral



Right lower rod
Bottom hole neutral



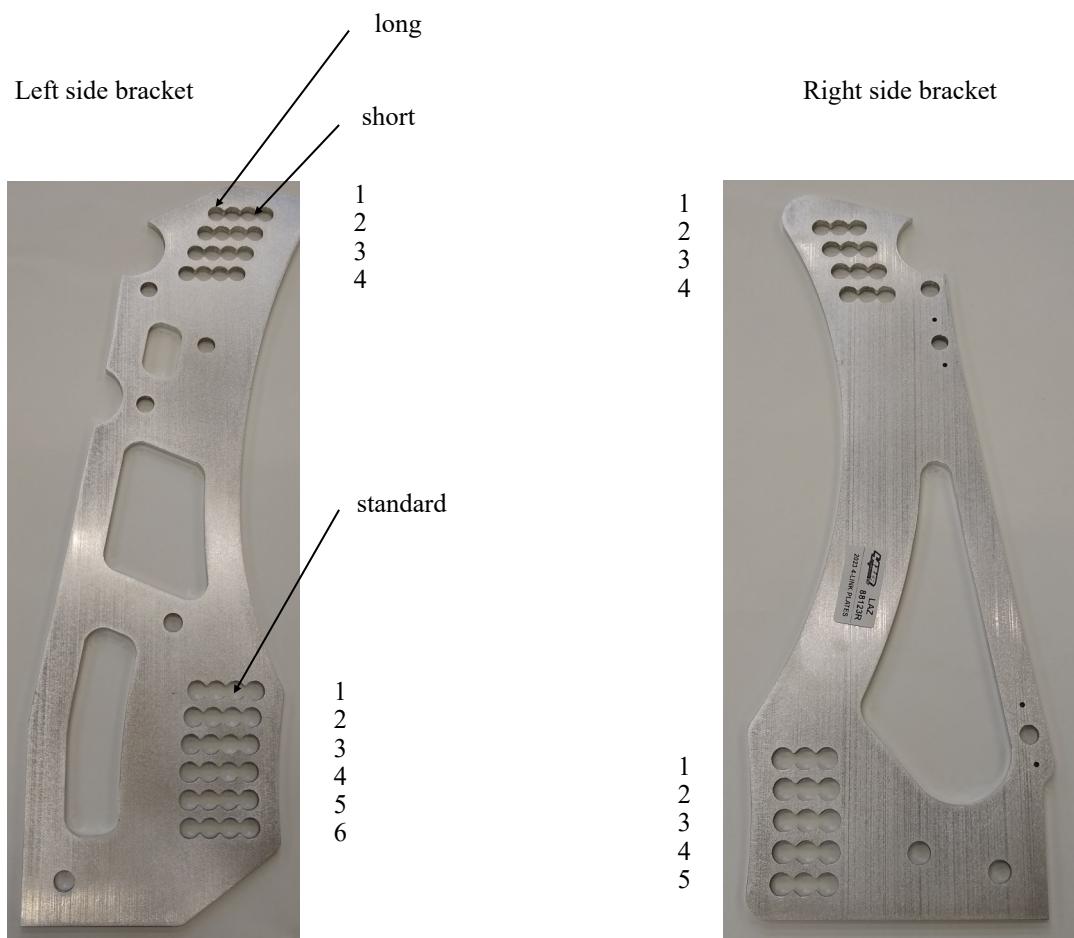
Left lower rod
Middle back hole neutral



4 Link Rear Suspension- Continued

F. Wehrs Birdcages 4 Link Rods-Neutral Setting

1. L.S. rods on outside of birdcage with supplied spacer
2. R.S. rods on outside of birdcage with supplied spacer
3. Left Upper rod— mount to the left on the frame plates
 - a. 13" tube (short, second row in from the back) 14" tube (long/standard, front row)
 - b. 16 1/4" on center (short) 17 1/4" (Long/standard)
 - c. #4 on frame
 - d. #1 hole on birdcage (reference pictures on page 10)
4. Left Lower rod (bent steel)- mount centered on the frame plates
 - a. 12" tube
 - b. 15 3/4" on center
 - c. #2 on frame, second row in from the back
 - d. Neutral holes on birdcage (reference pictures on page 10)





4 Link Rear Suspension- Continued

5. Right Upper rod— mount to the left on frame plates
 - a. 14" tube
 - b. 17 1/2" on center
 - c. #2 on frame (middle row)
 - d. #1 hole on birdcage (reference pictures on page 10)
6. Right Lower rod— mount to the right on frame plates
 - a. 12" tube (standard)
 - b. 15 1/2" on center (standard)
 - c. #2 on frame (middle row)
 - d. Neutral hole on birdcage (reference pictures on page 10)
7. 4 link brackets are in rows of 1/2" increments to change wheel base on the right or left by moving both rods forward or backward. On the left side the rows are also utilized for “zero index”, moving the entire rod backward 1" on the frame and cage (upper rod) or forward 1" on the frame and cage (lower rod).

G. Rear Shocks Aluminum Brackets-

1. 2 Pos. Right 3 5/8" to center of mount on the backside from RR frame rail (#20395 mount) Outboard 20" center to center, Inboard 20 3/8" center to center
2. Left Front 8 7/8" to center from LRB bar (#20390 mount)
3. Left Behind 1" gap to LR frame rail on the backside (#20390 mount)
19 5/8" center to center



2.+3.



H. 5th Coil— 18 5/8" center to center 125# load

1. multi adjustable mount
2. Location— reference setup packages
3. Straight up & down— No angle



4 Link Rear Suspension- Continued

I. Rear Alignment Procedure

- Place the chassis on 4 jack stands
- Level car front to back and side to side
- Remove rear coil-overs
- Support rear housing to simulate ride height (use #8415-2 ride sticks)
- Set 4-link rods center to center
- Adjust sixth coil to set loaded 5th coil to 18 5/8" center to center, use heims on lift bar to set pinion angle
- Adjust panhard bar to set side to side measurement

J. Left Rear Chain Limiter

1. Use #WM380WHT (droop rule) or #LAZ 91366 (open rules)
2. With bearing limiter against LRT mount
3. All drop settings are in the setup packages
4. Drop is measured birdcage collar to tab

K. Right Rear Chain Limiter (open rules only)

1. Use #LAZ 91367
2. mounted to center bolt of bird cage
3. Length of chain is 4 links
4. Center to center of RR shock hanging on limiter is 22 1/4"

L. LR Axle Tube Shock bracket

1. Bracket mounted against LR bird cage
2. With the rear hanging on the droop limiter the 1/2" bolts of the bracket should be at the 12 and 6 o'clock positions





General Information

IV. General Information

- A. All scale work with 10-15 Gallons of Fuel**
- B. Wheel offsets all 5"**
- C. Stagger**
 - 1. Front- 1"
 - 2. Rear- 3-4"
- D. Percentages- All percentages with driver in car.**
 - 1. Left side- 54.5-55%
 - 2. Rear- 52.5-53.5%
- E. LR Bite**
See set-up packages for recommended corner loads
- F. Drive Shaft**
 - 1. Bert Ballspline- 37.5"
 - 2. Std. Bert- 37" with extra long yoke (make sure input shaft is splined correctly)
 - 3. Brinn & Falcon- 34" with extra long yoke
 - 4. Falcon Roller Slide- 36.5"
- G. Master cylinder**
 - 1. Front- 1"
 - 2. Rear- 7/8"
- H. Axles and Tubes**
 - 1. R.R. 35 1/2" axle, 29 1/8" tube
 - 2. L.R. 33" 1/2" axle, 27 1/8" tube
- I. RR wheel spacer- 1- 1/2" on RR, remove as needed, can move to RF**
- J. Calipers**
 - 1. 1 3/8" or 1 1/8" RF
 - 2. 1 5/8" LF
 - 3. 1 3/4" Rears
- K. Mid-plate has 3 set of holes in 1/2" increments. Holes correspond with the amount of spacer required under the front motor mounts. Middle hole is our baseline.**
 - 1. Chevy front spacers- 0 (down), 1/2" (middle), 1" (up)
 - 2. Ford front spacers- 1/4" (down), 3/4" (middle), 1 1/4" (up)



Replacement Parts

V. Replacement Parts

“X” Factor Front Suspension Hybrid Strut

12" Left upper control arm– 15380SLB
8.5" Right upper control arm– 15710-20SLB
9" Right upper control arm– 15720-20SLB
Left and Right upper ball joint– 22320
Left lower control arm– 21197-1
Right lower control arm– 21198-1
Right “drop” lower control arm– 21199
Left lower ball joint– 22412
Right lower ball joint– 22450 (housing), 2244105 (stud)
Tie rod tube– 11013 Left, 11017 Right
Left spindle– 50397A or 60397A
Right spindle– 50399 or 60399A
5/8 Heims– CMX10 / CMXL10
5/8 Jam Nuts– SJNR10 / SJNL10
LF tether– 21397



Replacement Parts continued

Rear Suspension

Left Birdcage— BRC300LR

Right Birdcage— BRC300RR

Bolt on shock mount— 20390 (LRF + LRB), 20395 (RR)

5th/6th coil mount— 33617

Lift bar— 29222

Lift bar plates— 29117S (steel)

Right lower radius rod tube— 11012

Right upper radius rod tube— 11014

Left lower bent radius rod tube— 18012

Left upper radius rod tube— 11014

Lift bar link rod— 11007

Panhard bar— WM40S19-21

Walk-up pinion mount— 84029

Walk-up frame mount— 83079

Full swivel 6th coil— WM80

LR limiter for frame— WM499-QA-BLU(droop rule), 91366 (open)

RR limiter for frame— WM591

Bearing limiter for left rear— WM210AK

Left 4 link plate— 88123L

Right 4 link plate— 88123R + 88124R



Set-up Packages

VI. Set-up Packages

Note: All setups based on any brand shocks tuned by Focus Shocks.

A. Baseline Setup

1. Springs

L.F.	10" 550#	R.F.	14" 175	
(Behind)	L.R.	14" 80	R.R.	12" 225

2. Loads

L.F.	17"- 700#	R.F.	18.5"- 550#
L.R.	19 1/4"- 650#	R.R.	20"- 400#

3. 4-Link Bars, All neutral settings

4. Panhard, All standard settings at pinion and frame

5. 80-100# L.R. Bite (Do not adjust on scales! Set with spring loads)

6. 5th Coil- 2nd hole from the front, 300# spring 18 5/8" 125# load

7. 18 1/8" LR drop limited by chain (Blue Puck)

8. Note: The above springs are baseline linear spring combinations. All modern dirt late models require dynamic tunable combinations whether it be through stack springs, spring rubbers, or bump stops. Call our shock department for the latest set-ups to fit your rules and conditions.



Set-up Packages

Note: All setups based on any brand shocks by tuned Focus Shocks. Both Left Rear shocks should be approximately 25" fully extended

B. Spring options- Some of the popular configurations are listed below. Others are available. (Call to have a custom stack or bump built on our spring smasher for your specific situation.) We highly recommend having the items highlighted in **bold** built for your car. We have had tremendous success with these corners in tandem with each other/

- 1. Stack RF**
- 2. Stack LR**
- 3. RR with Spring Rubbers**
- 4. RF with Spring Rubbers and bump stop**
5. Bump Stop RR
- 6. Custom 5th coil**

C. We highly recommend setting the car up by setting the loads with a spring smasher. The only scale work will be to set total weight and percentages.

NOTES: