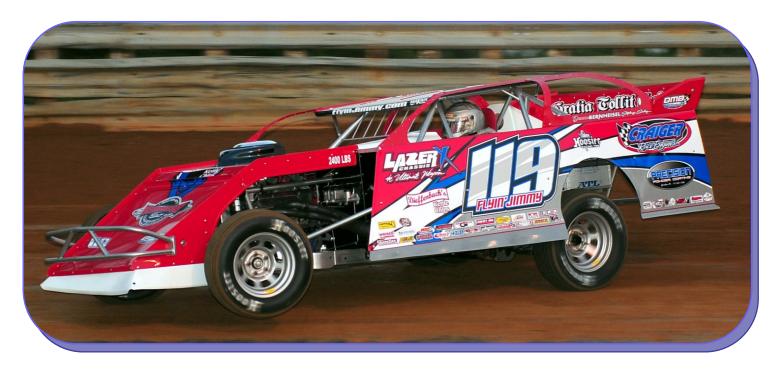


**ZUM** OPEN WHEEL MODIFIED



Manufactured By: Bernheisel Race Cars 1 Bordnersville Rd. Jonestown, Pa 17038 Phone 717-865-3119 Fax 717-865-0904 E-mail lazerchassis@comcast.net



Dear Valued Customer,

Congratulations on your purchase of a precision crafted Lazer Racing Chassis by Bernheisel Race Cars. We take great pride in supplying the high level of quality and service our customers have come to know and expect.

On the bottom of this page is your chassis serial number. Please refer to this number when calling for parts or technical assistance.

Our goal is to help you improve your racing program no matter what level you are now racing at. The following pages should assist you in that regard. You are also welcome to access our website @ www.bernheiselracecars.com or call our tech line at 717-865-6691 for further information.

Thank you and Good Luck. Jim Bernheisel-president

Customer:

Serial:

Date:

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## Front Suspension

- I. Front Suspension
- A. Upper Control Arms- Bottom holes front, Top holes rear on chassis 1. Small Screw-in Holder
  - 2. R.S.– 5" Tube Front 6" Tube Rear
  - 3. L.S. Legs– 6" Tube Front 7" Tube Rear
  - 4. Center of Heim to Center of Ball Joint (front), Center of Heim to Center of Clevis (rear)

R.S.

L.S

Front- 8 1/4" 10 1/2" 11"

Rear- 9"

- B. Lower control arms– Tubular Left 88010, Right 88020
- C. Steering

#### 78-88 GM Metric

- Sweet Steering Box (no quickner)
- Center Link •
- Idler Arm
- D. Tie Rods-Howe LH tie rod at center link, 5/8" RH heim at spindle Stock tie rods may require a shorter tube
  - 1. L.S.-16" Rod (a)19 3/4" on Center (use to set toe)
  - 2. R.S.-15 1/2" Double Bend Rod @ 19 3/4" on Center
- E. Alignment
  - 1. Camber-right side-5 degrees / left side-3 degrees
  - 2. Caster-right side-6 degrees / left side-3 degrees
  - 3. Toe 1/4" out
  - 4. Bump Steer-Spacers R.S. 2 1/8" / L.S. 1 1/2"
    - a. Howe idler arm adjusted all the way down
    - b. Howe center link with shims in stock position
    - c. All information is a guideline. You must check bump after finally assembly.
- F. Spindles
  - 1.Pinto
  - 2. Reamed for Screw-in Ball Joints, Top Small / Bottom Large
  - 3. Drill steering Arm to 5/8"
- G. Front Ride Height- with UMP/open e-mod style tires
  - 1. Right- Ground to Bottom of Metric Main Frame 6 1/8"
  - 2. Left- Ground to Main Frame 6"
- H. Misc.
  - 1. Use 1" Extended Upper Ball Joint
  - 2. Motor Plate Location
    - a. Top holes (lower in car) no spacers on front mounts
    - b. Lower holes (higher in car) 1" spacers on front mounts

# 4 Link Rear Suspension

#### II. 4 Link Rear Suspension-60" centered Rear Housing

- A. Lift bar
  - 1. 400# 5" 6th coil or medium rubber biscuit
  - 2. 250# 11" 5th coil- 3/8" preload
  - 3. 5th coil mounted in middle hole
  - 4. 93-5 gas shock
  - 5. support bar-7" tube, 10" on center
  - 6. 1" spacers between lift bar and rear end plates
- B. Rear End Adjustment (side to side)
  - 1. Left upper torque arm plate to left ride height tab-14" depends on LR bite and ride height
  - 2. Panhard bar- j-bar mounted on back side of frame plate
    - a. R.S. of Rear 1 1/4" from the bottom of the slot to the center of the bolt (back side)
    - b. Frame –1 spot (below 0) on slot left side of frame
    - c. Center to center 22"

#### C. Rear Ride Height- tab to top of birdcage body

- 1. Over rail rear clip
  - a. Left 10 3/4"
  - b. Right 10 "
- D. Pinion Angle– 7.5 degrees negative, set lift bar level with frame using the 6th coil Fine tune with adjuster on top of lift bar
- E. Wehrs Double Sheer Steel Birdcage– Assembly and Location
  - 1. Shock Brackets- R.R. on inside of plates, L.R. on outside of plates
    - a. L.S. Front-7" if running clamped
    - b. L.S. Rear-7"
    - c. R.S. Front- 5"
  - 2. Location– Outside edge of rotor to Center of shock brackets a. L.R.– 9"
    - b. R.R.- 8 3/4"

F. Brake Brackets- MUST BE DOUBLE PINNED TO AXLE TUBE!- install caliper on backside of tube



# 4 Link Rear Suspension-continued

- H. 4 Link Rods
  - 1. L.S. rods to the left of the double sheer mounts
  - 2. R.S. rods to the right of the double sheer mounts
  - 3. Right links mounted in center, Left links mounted towards right of frame mounts
  - 4. Upper rods
    - a. 14" tube
    - b. 16 1/2" on center Left, 18 1/4" on center Right
    - c. 5th hole from top Right, 5th hole from top Left
    - d. Standard holes (1" longer rod optional for Left Upper on frame)
    - e. center hole on birdcage  $(4 \ 1/2")$
  - 5. Lower rods
    - a. 12" tube
    - b. 15 1/2" on center Left, 15 3/4" on center Right
    - c. 4th hole from top Right, 2nd hole from top Left
    - d. Standard holes (1" longer rod optional for Left Lower, 1 1/2" short Right Lower adapter bracket available)
    - e. center hole on birdcage (4 1/2")
  - 6. Brake Floater
    - a. 14" Tube
    - b. 17 1/4" on center
    - c. top hole on floater mounted inside with 1/2" spacer
    - d. 3rd hole down on frame (standard rod position) mounted towards the left
- I. Square Rear
  - 1. Set 4 link rods accurately or
- 2. Drop a plumb bob from axle tube and measure to 2 x 2 outriggers
- J. Rear Shocks Angles
  - 1. Over rail rear clip (gap between frame rail to center of shock brkt.)
    - a. Left rear front 2 1/2"
    - b. Left rear behind 1 3/4"

c. Right rear 4" Standard 1" Longer 1" longer Left Left Right

# **GENERAL INFORMATION**

III. Set Up-scale with driver

- A. Fuel 20 Gallons
- B. Wheel offsets
  - 1. Front- 3" w/ 1" wheel spacers

2. Rear- 3"

- 3. Super slick- put 4" on right rear, add an additional 1/2" spacer to RF
- 4. Super tacky- put 1" wheel spacer on right rear
- D. Percentages
  - 1. Left side- 54.5%
  - 2. Rear- 55%

E. Bite

- 1. Tacky 60# Left rear
- 2. Average 80# Left rear
- 3. Slick 100# Left rear
- IV. Miscellaneous
  - A. Wheelbase-110 "
  - B. Brakes-Metric calipers w/.810 or 1" rotors
    - 1. LF, LR, RR-2 3/4" piston
    - 2. RF-2 3/8" piston
  - C. Master cylinder
    - 1. Front- 7/8"
    - 2. Rear-7/8"
  - D. Rear End
    - 1. 60" Track centered
    - 2. 30 1/2" axles
  - E. Drive shaft length
    - 1. Bert- 33 1/2"
    - 2. Brinn/Falcon- 30 1/2"
- V. Remember
  - A. All recommendations listed are general. Your situation may vary.
  - B. All adjustments are a compromise. Think through what you are doing.
  - C. Different race tracks require different combinations, due to Driver...
    - 1. Style
    - 2. Technique
    - 3. Experience

#### B.R.C. is interested in helping you all we can!

Simply pick up the phone and call our tech line at (717)-865-6691. All calls will be answered or returned. Or e-mail us at lazerchassis@comcast.net Use your computer for help. http://www.bernheiselracecars.com

## **Open Wheel Modified**

#### PARTS LIST

#### **Front Suspension**

Upper ball joint holder-22-0156 Control arm tubes- 19005, 19006, 19007 Upper ball joint-20034-1/ Howe 2232012 Tubular Left lower control arm-88010 Tubular Right lower control arm-88020 Lower ball joint-20036/ Howe 22412 LF Spindle-30436L RF Spindle-30436R

#### Steering

LF tie rod- 19016 RF tie rod- 18015.5DB Tie rod end- 30239/ Howe 23270 Idler Arm- 30261/ Howe 23432 Center link- 30270/ Howe 23399 Steering box- 206-06200 Pitman arm- 84091

#### **4-Link Rear Suspension**

Birdcage- WM200-1WDS-H (left) WM200NDS (right) Birdcage shock mounts- WM200-7 (left) WM200-6 (right) Brake Floater- WM200-16LSS Brake Bracket- WM200-20HDR Bolt on shock mount- WM2211500S Lift bar- 29201M Lower radius rod tubes- 19012 RS/ 18012 LS Upper radius rod tubes- 19014 RS/ 19013 LS Lift bar link rod- 19007 Panhard bar- 307-4205 Pinion mount- WM219 Integral Panhard Mount- 82159 Steel/ 83076 walk up Roller Coil-over Eliminator- WM251-2 6th Coil- WM223400S

### **OPEN WHEEL MODIFIED Shock and Spring Packages**

I. L.R. Behind– Baseline A. RF– 73-10 w/ 600 B. LF– 75-7 w/ 500 C. RR– 94 w/ 13" 200 D. LR– 98-2 (front) Coil-over Eliminator w/ 16" 150 (behind)

II. 5th Coil–93-5 shock with 11" 250 spring, center hole

III. LR drop– limit by chain clamped to the center of the axle tube (use part #84175– kit includes chain, frame mount, and rear end mount.) 15 1/2" from axle tube to ride height tab baseline

### **Please Remember:**

These are basic setups designed to give you a base line starting point. Your situation may require additional tuning.

### Tech Tips

#### I. Four Link

- A. More angle upward angle on rods (toward chassis) increases loading on that wheel (up in front, down in back)
- B. Rod angle changes also affect roll steer (typically lowering the lower rods at the frame decreases roll steer
- C. Roll steer generally loosens the car through the center
- D. Lowering left upper rod on birdcage greatly increases drive off
- E. Specific rod angles
  - 1. Drop right upper for slick track
  - 2. Drop left upper for tacky track
  - 3. Raise right lower for tacky track
  - 4. Raise left lower for slick track

#### II. Lift bar

- A. Longer and softer on the 5th coil brings weight transfer/bite in slower but lasts longer
- B. Shorter and stiffer on the 5th coil brings weight transfer/bite in faster but does not last long

III. Panhard bar

- A. Shorter and more angle exaggerates wheel loading increasing side bite for a shorter time
- B. Longer and flatter smoothes out wheel loading and side bite
- IV. Ballast
  - A. Higher ballast causes the car to move around more (side to side and front to rear) increasing amount of weight transfer
  - B. Lower ballast settles car down by limiting weight transfer

#### V. L.R. behind setup

- A. Amount of lift (roll-up) can be controlled by changing length of LR chain limiter
- B. Soft extension valving allows car to roll faster (valving controls speed,)

#### VI. Watts Link

- A. Many Lazer Chassis cars are equipped with a Watts Link bracket on the RR
- B. Remove RR top 4 link bar and install a new one going towards the rear
- C. This will loosen on throttle handling

#### VII. Driving

- A. Momentum and slick tracks require more driver finesse and a smoother less radical setup
- B. Stop and go tracks and traction tracks can more easily handle a radical combination and a stomp and steer driver

Notes:

